

## CMI Beverage Can Shipments 1960-2020 (Billion Units)

| Year  | Total Beer | Total Soft Drink | Total Bev | Aluminum Beer | Aluminum Soft Drink | Total   | Steel Soft Drink | Steel Beer | Steel Total |
|-------|------------|------------------|-----------|---------------|---------------------|---------|------------------|------------|-------------|
| *2020 | 42.120     | 61.125           | 103.245   | 42.120        | 61.125              | 103.245 | 0.000            | 0.000      | 0.000       |
| *2019 | 38.381     | 58.848           | 97.229    | 38.381        | 58.848              | 97.229  | 0.000            | 0.000      | 0.000       |
| *2018 | 36.646     | 57.294           | 93.940    | 36.646        | 57.294              | 93.940  | 0.000            | 0.000      | 0.000       |
| *2017 | 36.839     | 56.937           | 93.776    | 36.839        | 56.937              | 93.776  | 0.000            | 0.000      | 0.000       |
| *2016 | 37.898     | 56.418           | 94.316    | 37.898        | 56.418              | 94.316  | 0.000            | 0.000      | 0.000       |
| *2015 | 36.934     | 56.281           | 93.215    | 36.934        | 56.281              | 93.215  | 0.000            | 0.000      | 0.000       |
| *2014 | 36.096     | 57.199           | 93.295    | 36.096        | 57.199              | 93.295  | 0.000            | 0.000      | 0.000       |
| *2013 | 35.167     | 58.805           | 93.972    | 35.167        | 58.805              | 93.972  | 0.000            | 0.000      | 0.000       |
| *2012 | 35.564     | 61.273           | 96.837    | 35.564        | 61.273              | 96.837  | 0.000            | 0.000      | 0.000       |
| *2011 | 34.781     | 62.011           | 96.792    | 34.781        | 62.011              | 96.792  | 0.000            | 0.000      | 0.000       |
| 2010  | 33.826     | 62.649           | 96.475    | 33.826        | 62.649              | 96.475  | 0.000            | 0.000      | 0.000       |
| 2009  | 33.407     | 62.852           | 96.259    | 33.407        | 62.852              | 96.259  | 0.000            | 0.000      | 0.000       |
| 2008  | 33.358     | 64.007           | 97.365    | 33.358        | 64.007              | 97.365  | 0.000            | 0.000      | 0.000       |
| 2007  | 32.768     | 67.378           | 100.146   | 32.768        | 67.378              | 100.146 | 0.000            | 0.000      | 0.000       |
| 2006  | 32.247     | 69.191           | 101.438   | 32.247        | 69.191              | 101.438 | 0.000            | 0.000      | 0.000       |
| 2005  | 31.506     | 67.651           | 99.157    | 31.506        | 67.651              | 99.157  | 0.000            | 0.000      | 0.000       |
| 2004  | 31.775     | 68.036           | 99.811    | 31.775        | 68.036              | 99.811  | 0.000            | 0.000      | 0.000       |
| 2003  | 31.765     | 67.982           | 99.747    | 31.765        | 67.982              | 99.747  | 0.000            | 0.000      | 0.000       |
| 2002  | 32.211     | 68.266           | 100.477   | 32.211        | 68.266              | 100.477 | 0.000            | 0.000      | 0.000       |
| 2001  | 32.736     | 68.014           | 100.750   | 32.736        | 68.014              | 100.750 | 0.000            | 0.000      | 0.000       |
| 2000  | 32.896     | 67.381           | 100.277   | 32.896        | 67.381              | 100.277 | 0.000            | 0.000      | 0.000       |
| 1999  | 33.352     | 68.919           | 102.271   | 33.352        | 68.919              | 102.271 | 0.000            | 0.000      | 0.000       |
| 1998  | 33.391     | 69.398           | 102.789   | 33.391        | 69.398              | 102.789 | 0.000            | 0.000      | 0.000       |
| 1997  | 34.202     | 66.478           | 100.680   | 34.202        | 66.478              | 100.680 | 0.000            | 0.000      | 0.000       |
| 1996  | 34.611     | 64.525           | 99.136    | 34.611        | 64.526              | 99.136  | 0.000            | 0.000      | 0.000       |
| 1995  | 35.487     | 62.629           | 98.116    | 35.487        | 62.628              | 98.115  | 0.001            | 0.000      | 0.001       |
| 1994  | 36.794     | 66.325           | 103.119   | 36.794        | 66.166              | 102.960 | 0.159            | 0.000      | 0.159       |
| 1993  | 37.531     | 60.074           | 97.605    | 37.131        | 57.980              | 95.111  | 2.094            | 0.400      | 2.494       |
| 1992  | 38.229     | 57.449           | 95.678    | 37.827        | 54.932              | 92.759  | 2.517            | 0.402      | 2.919       |
| 1991  | 38.830     | 55.812           | 94.642    | 38.428        | 52.955              | 91.383  | 2.857            | 0.402      | 3.259       |
| 1990  | 39.151     | 53.325           | 92.476    | 38.749        | 49.236              | 87.985  | 4.089            | 0.402      | 4.491       |
| 1989  | 37.276     | 49.419           | 86.695    | 37.247        | 45.739              | 82.986  | 3.680            | 0.029      | 3.709       |

